

Ship July 13

Work Order ID 134133 - 2

134133

Page 1

Friday, July 03, 2015 11:37:14 AM

Item ID: D350-689-031

Revision ID:

Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015 Start Qty: 2.00

Required Date: 7/3/2015 Req'd Qty: 2.00

Reference:

slip 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

2
2

Run Start *NR1*

Stop *NR2*

Approvals: Process Plan: MLJ Date: JUL 03 2015 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D350-689	C
--------------	---

J.A

MLJ 15-10-08

100	Document Control	0.00
-----	------------------	------

100

DC	Memo	0.00
----	------	------

Doc.Control -USB or Paperwork Photocopy D350-689 bluefile & type labels per PPP D350-689-031 CHG002

DAS
38
9-89

15-10-30

101	Pick Kit	0.00
-----	----------	------

101

Packaging	Memo	0.00
-----------	------	------

Packaging

JUL 08 2015
JUL 08 2015

DAS
38
9-89

110	QC4- 100% Inspect kits for completeness	0.00
-----	---	------

110

QC	Memo	0.00
----	------	------

Quality Control

DAS
38
9-89

15-10-30

Order ID 134133

134133

Page 2

Item ID: D350-689-031

Accept

Revision ID:

N9000040100

Setup Start

NS1

Item Name: Arrest / Control Guard Retrofit

Stop

NS2

Start Date: 7/3/2015 Start Qty: 2.00

2

Required Date: 7/3/2015 Req'd Qty: 2.00

2

Cust Item ID:

Reference:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

Packaging

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-689-013

Location:

PPP Rev:

Sold

OCT 30 2014

15

130

130

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

ms

OCT 30 2015

MUF
15-10-30

2

Picklist Print

Friday, July 03, 2015 11:37:17 AM

Page 1

Work Order ID: 134133

134133

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015

Required Date: 7/5/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 12.07.06 new issue EC verified by:DD
15.02.11 AS PER ECN 15-520 DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2199-31 *D2199-31* Strut Details	AS 38 9-89	Manufactured	No			101	Each	2.0000	1	2			DAS 6 9-89
Location Loc Qty Loc Code													
ST351 2 B133409													
129757 2													
D4671-1 *D4671-1* Armrest Cushion	DAS 38 9-89	Manufactured	No			101	Each	8.0000	1	2			DAS 6 9-89
Location Loc Qty Loc Code													
ST223a 8													
128357 8													
D5159-041 *D5159-041* Seat Back Brace Assembly	DAS 38 9-89	Manufactured	No			101	Each	11.0000	1	2			DAS 6 9-89
Location Loc Qty Loc Code													
ST506 11 B134971													
133517 1													
133073 10													
B134540 11.0000 B134540													
Location Loc Qty Loc Code													
ST506 11 B134930													
133461 1													
133074 10													
B134540 11.0000 B134540													
D5159-043 *D5159-043* Seat Back Brace Assembly	DAS 38 9-89	Manufactured	No			101	Each	11.0000	1	2			DAS 6 9-89
Location Loc Qty Loc Code													
ST506 11 B134930													
133461 1													
133074 10													
B134540 11.0000 B134540													
Location Loc Qty Loc Code													
ST506 11 B134930													
133461 1													
133074 10													
B134540 11.0000 B134540													

JUL 08 2015

Picklist Print

Friday, July 03, 2015 11:37:17 AM

Page 2

Work Order ID: 134133

134133

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015

Required Date: 7/3/2015

Start Qty: 2.00

Required Qty: 2.00

D5159-045

DAS
38
9-89

Manufactured No

101 Each

3.0000

1 2

DAS

27

9-89

DAS
6
9-89

D5159-045

Seat Rib Assembly

**

137 318 SW

Location

Loc Qty

Loc Code

ST228

3

129550

3

B134133

21

D5189-041

DAS
38
9-89

Manufactured No

101 Each

0.0000

1 2

**

134134 SW

DAS

6

9-89

D5189-041

Tube Assembly

D5189-043

DAS
38
9-89

Manufactured No

101 Each

0.0000

1 2

**

B129808 MLC

DAS

6

9-89

D5189-043

Armrest Assembly

AN4-4A

DAS
38
9-89

Purchased No

101 Each

386.0000

1 2

**

B129833

DAS

27

9-89

DAS
6
9-89

AN4-4A

BOLT

Location

Loc Qty

Loc Code

FP001

24

m125709

24

ST325A

362

m129390

362

DAS

27

9-89

DAS
6
9-89

DAS
6
9-89

JUL 08 2015

Friday, July 03, 2015 11:37:17 AM

Shop Packet Print

Page 2

Picklist Print

Friday, July 03, 2015 11:37:18 AM

Page 3

Work Order ID: 134133

Parent Item: D350-689-031

134133

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015

Required Date: 7/3/2015

Start Qty: 2.00

Required Qty: 2.00

AN4-6A

Purchased

No

101

Each

1,170.000

1

2

AN4-6A

BOLT

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

CA

143

M128403

43

M130851

100

ST325A

1019

9231

12

M131153

1007

ST345

8

M128403

8

AN4-10A

Purchased

No

101

Each

85.0000

1

2

AN4-10A

Bolt

DAS
38
9-89

**

DAS
27
9-89

JUL 9 2015

DAS
6
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

CA

17

M129682

17

ST345

68

131677

62

M130466

1

M131153

5

Friday, July 03, 2015 11:37:18 AM

Shop Packet Print

Page 3

Picklist Print

Friday, July 03, 2015 11:37:18 AM

Page 4

Work Order ID: 134133

134133

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015

Required Date: 7/3/2015

Start Qty: 2.00

Required Qty: 2.00

AN4-14A

Purchased

No

101

Each

407.0000

2

4

AN4-14A

Bolt

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

PG

5

122141

5

ST325A

376

131677

2

M131153

5

M132317

169

M132640

200

ST344

26

M130716

15

M131803

11

AN4-17A

Purchased

No

101

Each

120.0000

1

2

AN4-17A

Bolt

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST325A

96

M131800

96

ST343

24

M126105

24

AN970-4

Purchased

No

101

Each

341.0000

1

2

AN970-4

Washer

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST329

341

4087

1

m129521

340

Friday, July 03, 2015 11:37:18 AM

Shop Packet Print

Page 4

Picklist Print

Friday, July 03, 2015 11:37:18 AM

Page 5

Work Order ID: 134133

134133

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015

Required Date: 7/3/2015

Start Qty: 2.00

Required Qty: 2.00

MS20600-AD4W4

Purchased

No

101

Each

1,340.000

4

8

MS20600-AD4W4

DAS

38

Rivets

9-89

**

DAS

27

9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

ST308

506

M128899

6

M132640

500

WA003

834

M132256

834

MS20600-AD4W5

Purchased

No

101

Each

546.0000

8

16

MS20600-AD4W5

DAS

38

Blind Rivet

9-89

**

DAS

27

9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

CCK004

200

m131618

200

ST308

346

m129820

19

m131340

27

m132640

300

JUL 08 2015

Picklist Print

Friday, July 03, 2015 11:37:18 AM

Page 6

Work Order ID: 134133

134133

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015

Required Date: 7/3/2015

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

101

Each

1,618.000

10

20

MS21042L3

Nut

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

393

M130922

393

GA

440

M131317

440

ST305

785

116549

12

126333

49

M128754

2

M132123

17

M132382

705

MS21042L4

Purchased

No

101

Each

4,288.000

8

16

MS21042L4

Locknut

DAS
38
9-89

**

DAS
27
9-89

JUL 03 2015

DAS
6
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

150

m127813

150

ST260a

3956

m130799

56

m131803

6

m132262

894

m132382

3000

ST305

180

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

Friday, July 03, 2015 11:37:19 AM

Shop Packet Print

Page 6

Picklist Print

Friday, July 03, 2015 11:37:19 AM

Page 7

Work Order ID: 134133

134133

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015

Required Date: 7/3/2015

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-17

Purchased

No

101

Each

291.0000

1

2

MS27039-1-17

Screw (601.1954)

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

188

120142

38

m127831

150

ST285

103

m127305

100

m130388

3

MS27039-1-18

Purchased

No

101

Each

1,896.000

3

6

MS27039-1-18

Screw

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

273

123522

73

124326

200

ST273A

1373

124326

1373

ST284

250

124326

250

MS27039-1-19

Purchased

No

101

Each

304.0000

4

8

MS27039-1-19

Screw

DAS
38
9-89

**

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

128

m124326

32

m127904

96

ST273A

157

m127904

157

ST284

19

m127904

19

JUL 08 2015

Friday, July 03, 2015 11:37:19 AM

Shop Packet Print

Page 7

Picklist Print

Friday, July 03, 2015 11:37:19 AM

Page 8

Work Order ID: 134133

134133

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015

Required Date: 7/3/2015

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-20

Purchased

No

101

Each

240.0000

2

4

MS27039-1-20

DAS
38
9-89

Screw

**

DAS
27
9-89

DAS
6
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST284

240

124326

240

MS27039-4-20

Purchased

No

101

Each

106.0000

4

8

MS27039-4-20

DAS
38
9-89

Screw

**

DAS
27
9-89

DAS
6
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST273A

100

m132551

100

ST283

6

m130835

6

MS27039-4-22

Purchased

No

101

Each

36.0000

2

4

MS27039-4-22

DAS
38
9-89

Screw

**

DAS
27
9-89

DAS
6
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST284

36

m131616

36

MS27039-4-21

Purchased

No

101

Each

32.0000

4

8

MS27039-4-21

DAS
38
9-89

Screw

**

DAS
27
9-89

DAS
6
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST284

32

m129909

18

m131616

14

JUL 08 2015

Friday, July 03, 2015 11:37:19 AM

Shop Packet Print

Page 8

Picklist Print

Friday, July 03, 2015 11:37:19 AM

Page 9

Work Order ID: 134133

134133

Parent Item: D350-689-031

D350-689-031

Parent Item Name: Armrest / Control Guard Retrofit

Start Date: 7/3/2015

Required Date: 7/3/2015

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0332J

Purchased

No

101

Each

1,277.000

20

40

NAS1149D0332.J

Washer

DAS
38
9-89

Location

Loc Qty

Loc Code

CA

14

m129682

14

ST269

1010

m130325

930

m131624

80

ST270

253

m132189

253

**

DAS
27
9-89

DAS
6
9-89

NAS1149D0432J

Purchased

No

101

Each

809.0000

17

34

NAS1149D0432.J

WASHER

DAS
38
9-89

Location

Loc Qty

Loc Code

ST269

809

m131026

809

101

Each

32.0000

2

4

NAS43DD4-16FC

Purchased

No

NAS43DD4-16FC

Spacer

DAS
38
9-89

Location

Loc Qty

Loc Code

ST262

32

m130835

32

**

DAS
27
9-89

DAS
6
9-89

DAS
6
9-89

JUL 08 2015

REFERENCE ONLY

6.0 PARTS LIST (OPTIONAL KITS)

Qty -015	Qty -017	Qty -031	Part Number	Description
X			D350-689-015	SEAT MODIFICATION KIT
	X		D350-689-017	SHOULDER HARNESS KIT
		X	D350-689-031	ARMREST KIT
		1	D2189-31	STRUT
2			D3029-1	SPRING
2			D3030-1	LOCK
1			D3033-1	SEAT TRACK
4			D3059-1	STUD
4			D3060-1	BUSHING
4			D3061-1	RADIUS BLOCK
	2		D4071-041	SHOULDER HARNESS ASSY
		1	D4671-1	ARMREST CUSHION
		1	D5159-041	SEAT BACK BRACE ASSY
		1	D5159-043	SEAT BACK BRACE ASSY
		1	D5159-045	SEAT RIB ASSY
		1	D5189-041	TUBE ASSY
		1	D5189-043	ARMREST ASSY
			AN3-12A	BOLT
		1	AN4-4A	BOLT
		1	AN4-6A	BOLT
		1	AN4-10A	BOLT
		2	AN4-14A	BOLT
		1	AN4-17A	BOLT
	2		AN5-4A	BOLT
		1	AN970-4	WASHER
		4	MS20600AD4W4	BLIND RIVET
		3	MS20600AD4W5	BLIND RIVET
		10	MS21042L3	NUT (OR MS21042-3)
		3	MS21042L4	NUT (OR MS21042-4)
4	2		MS21042L5	NUT (OR MS21042-5)
4			MS21059L3	NUTPLATE
1			MS24693-S273	SCREW
3			MS27039-1-10	SCREW
		1	MS27039-1-17	SCREW
		3	MS27039-1-18	SCREW
		4	MS27039-1-19	SCREW
		2	MS27039-1-20	SCREW
		4	MS27039-4-20	SCREW
		2	MS27039-4-22	SCREW
		4	MS27039-4-21	SCREW
		20	NAS1149D0332J	WASHER (OR AN960JD10L)
		17	NAS1149D0432J	WASHER (OR AN960JD416)
	4		NAS1149D0516J	WASHER (OR AN960JD516L)
4			NAS1149D0563J	WASHER (OR AN960JD516)
		2	NAS43DD4-16FC	SPACER

• COPYRIGHT © 2011 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C

Date: 14.12.01